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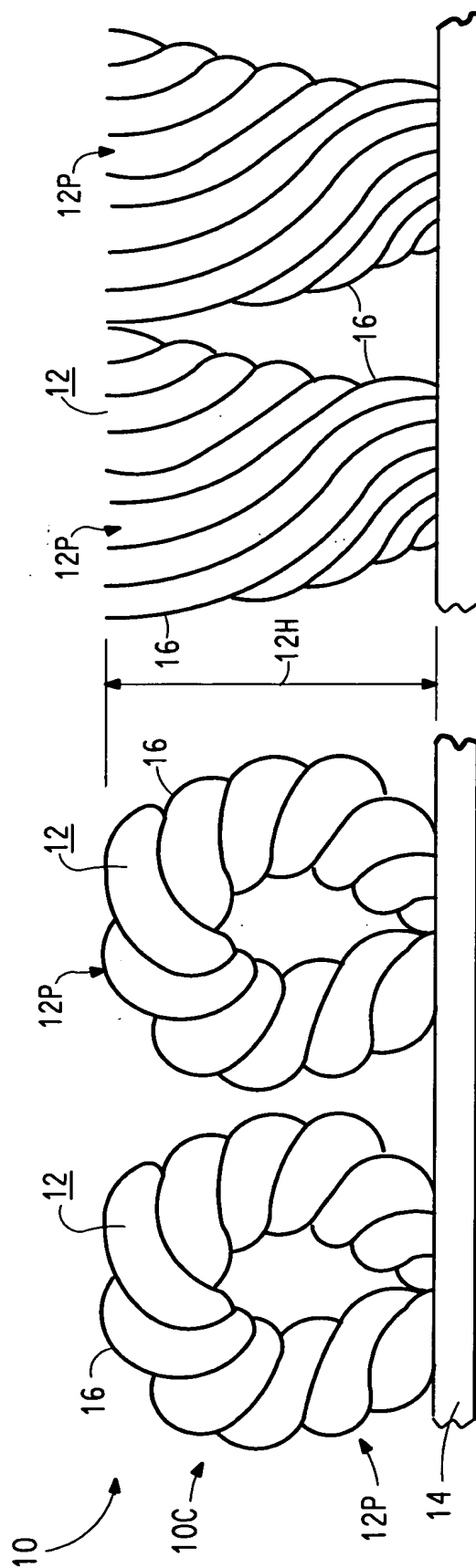


FIG. 1

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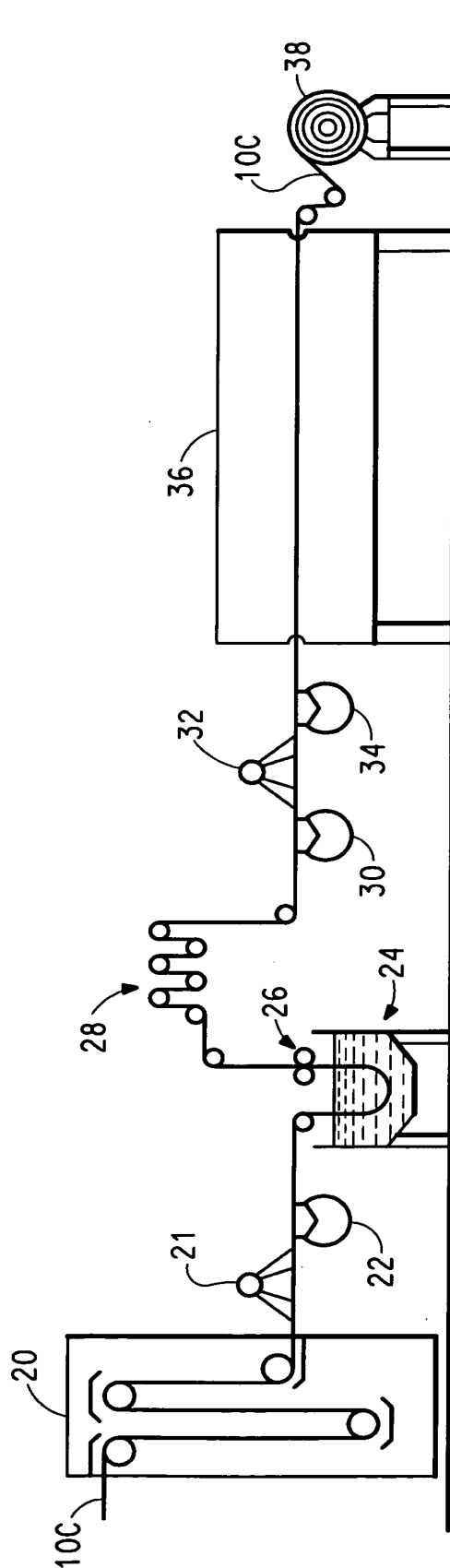
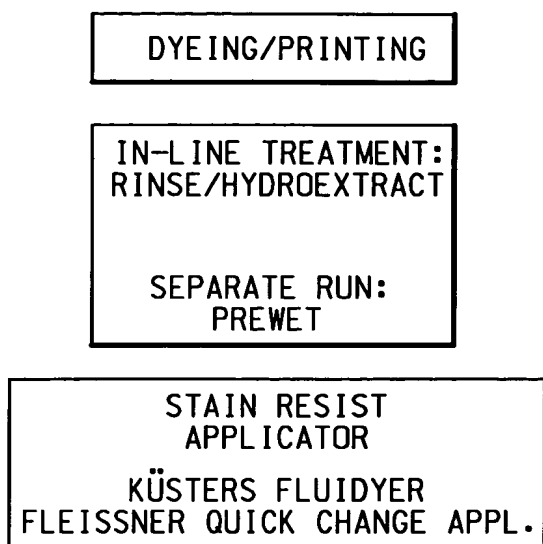


FIG. 2

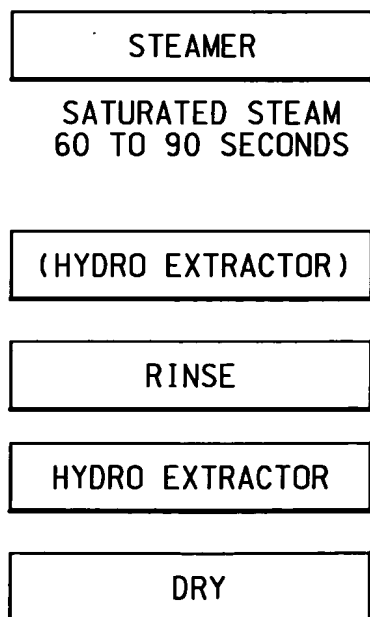
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CONVENTIONAL PROCESS:  
 Plain colors and prints



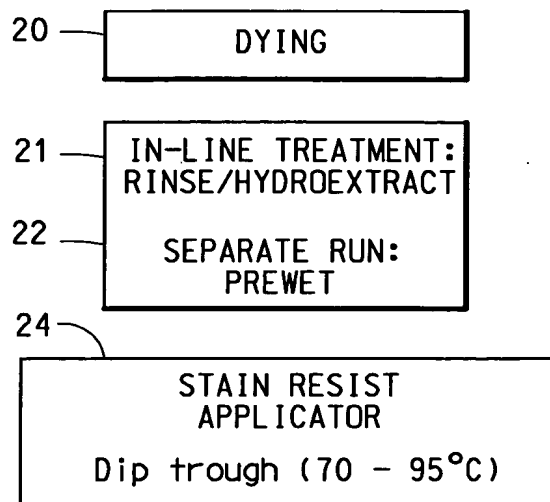
APPLICATION BATH:

STAINBLOCKER  
 SURFACTANT  
 ACID DONOR  
 STAINBLOCKER A: pH 2.0-5.0  
 STAINBLOCKER B: pH 6.0-7.5  
 20-60°C



HOT SHOCK APPLICATION:

Diff dye carpets.



APPLICATION BATH:

STAINBLOCKER  
 SURFACTANT  
 ACID DONOR  
 STAINBLOCKER A: pH 2.0-5.0  
 STAINBLOCKER B: pH 6.0-7.5  
 70-95°C

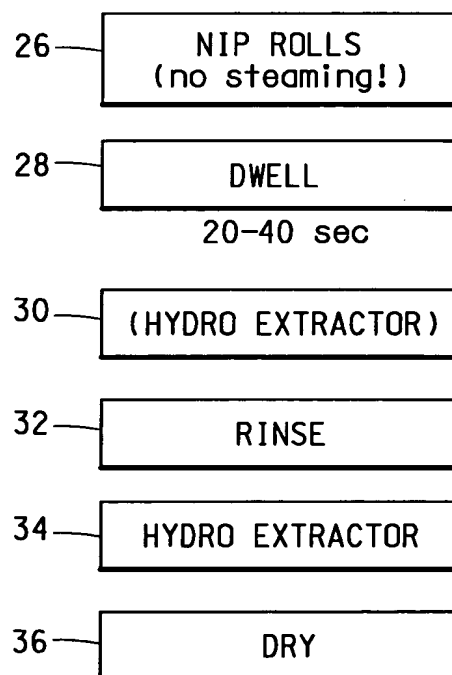


FIG. 3